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I claim:

- 1. A vertical high-voltage transistor comprising:
- a substrate of a first conductivity type;
- a pair of first trenches in the substrate that define a mesa;
- a field plate disposed in each first trench of the pair of first trenches, the field plate being separated from the mesa by a dielectric layer;
- a second trench in the dielectric layer;
- an insulated gate disposed in the second trench between the mesa and the field plate member.
- 2. The vertical high-voltage transistor according to claim 1 wherein a drift region of the first conductivity type extends in the mesa in a vertical direction.
- 3. The vertical high-voltage transistor according to claim 2 further comprising:
 - a body region of a second conductivity type adjoining the drift region in the mesa.
- 4. The vertical high-voltage transistor according to claim 1 wherein a width of the mesa is less than a height of the mesa.
 - 5. A vertical high-voltage transistor comprising:
 - first and second trenches that define a mesa having first and second sidewalls in a semiconductor substrate, the first and second trenches being filled with a dielectric material that covers the first and second sidewalls;
 - first and second field plates disposed in the dielectric material of the first and second trenches, respectively, the first and second field plates being respectively insulated from the first and second sidewalls of the mesa in a lateral direction, and insulated from the semiconductor substrate in a vertical direction, by the dielectric material; 30
 - first and second gate members disposed in the dielectric material between the first and second sidewalls of the mesa, and the first and second field plates, respectively.
- **6**. The vertical high-voltage transistor according to claim **5** wherein the first and second field plates extend from a top 35 surface of the semiconductor substrate.
 - 7. A vertical high-voltage transistor comprising:
 - first and second trenches that define a mesa having first and second sidewalls in a semiconductor substrate, the mesa having a height and a width, the height being greater than 40 the width, the first and second trenches being filled with a dielectric material that covers the first and second sidewalls;
 - first and second field plates disposed in the dielectric material of the first and second trenches, respectively, the first 45 and second field plates extending from a top surface of the semiconductor substrate to a vertical depth that is substantially the same as the height of the mesa, each of the first and second field plates being respectively insulated from the first and second sidewalls of the mesa in a lateral direction, and insulated from the semiconductor substrate in a vertical direction, by the dielectric material;
 - a trench gate structure that includes first and second gate members disposed in the dielectric material between the 55 first and second sidewalls of the mesa, and the first and second field plates, respectively.
 - 8. A vertical high-voltage transistor comprising:
 - first and second trenches that define a mesa having first and second sidewalls in a semiconductor substrate, the mesa 60 having a height and a width, the height being at least five

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- times greater than the width, the first and second trenches being filled with a dielectric material that covers the first and second sidewalls;
- first and second field plates disposed in the dielectric material of the first and second trenches, respectively, the first and second field plates extending from a top surface of the semiconductor substrate to a vertical depth that is substantially the same as the height of the mesa, each of the first and second field plates being respectively insulated from the first and second sidewalls of the mesa in a lateral direction, and insulated from the semiconductor substrate in a vertical direction, by the dielectric material:
- a trench gate structure that includes first and second gate members disposed in the dielectric material between the first and second sidewalls of the mesa, and the first and second field plates, respectively.
- 9. A vertical high-voltage transistor comprising:
- a mesa of semiconductor material having first and second sidewalls
- a dielectric material that covers the first and second sidewalls:
- first and second field plates disposed substantially parallel to the first and second sidewalls, respectively, the first and second field plates being respectively insulated from the first and second sidewalls of the mesa in a lateral direction, and insulated from the semiconductor substrate in a vertical direction, by the dielectric material;
- first and second gate members disposed in the dielectric material between the first and second sidewalls of the mesa, and the first and second field plates, respectively.
- 10. A vertical high-voltage transistor comprising:
- first and second trenches that define a mesa having first and second sidewalls in a semiconductor substrate, the mesa having a height and a width, the height being at least five times greater than the width, the first and second sidewalls being covered with a dielectric material having a lateral thickness of at least two microns;
- first and second field plates disposed in the first and second trenches, respectively, the first and second field plates extending from a top surface of the semiconductor substrate to a vertical depth that is substantially the same as the height of the mesa, each of the first and second field plates being respectively insulated from the first and second sidewalls of the mesa by the dielectric material, the first and second field plates also being insulated from the substrate;
- a trench gate structure that includes first and second gate members disposed in the dielectric material between the first and second sidewalls of the mesa and the first and second field plates, respectively.
- 11. The vertical high-voltage transistor according to claim 10 wherein a drift region of a first conductivity type extends in the mesa in a vertical direction.
- 12. The vertical high-voltage transistor according to claim 11 further comprising:
 - a body region of a second conductivity type adjoining the drift region in the mesa, the body region being disposed adjacent the first and second gate members.

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